

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188). Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12366575 (19207) SHAFT ASSEMBLY			2. CAGE 19207		3. SPI NO. AK14238513	
4. NATIONAL STOCK NO. 3040-01-423-8513			5. DATE OF DRAWING 1-30-2003		6. REVISION B	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT.(LB) 166.0	10. UNIT PACK CU (CU. FT.) 5.884		11. UNIT PACK SIZE (INCHES) 17.8 X 16.8 X 34.0	
12. MILITARY PRESERVATION		18. STEPS	19. REQD	20. DESCRIPTION		
MIL-STD-2073-1D, METHOD 40 & NOTE A		1-D		PRESERVATIVE: MIL-PRF-21260, GR 10		
13. CLEANING		2-E	2	WRAP: MIL-PRF-121, TY I, SIZE: 24 X 24		
MIL-STD-2073-1D & NOTE B		3-F	1	CUSHIONING: A-A-59135, CL 2, GR A, SIZE: 24 x 14 x 1/4		
14. DRYING		4-G		CUSHIONING: A-A-59135, CL 1, GR A, TY III		
MIL-STD-2073-1D & NOTE B		5	1	BAG: MIL-PRF-117, TY I, CL E, ST 1, SIZE: 21 x 40		
15. PACKING		6-G		BLOCKING/BRACING: SEE NOTE		
		7-H	1	CONTAINER: ASTM D6251, OVERSEAS TYPE, ST A, (MOD),		
a. LEVEL A				SIZE: 15-1/2 x 14-1/2 x 28-1/4		
MIL-STD-2073-1D & NOTE C						
b. LEVEL B						
NOT APPLICABLE						
16. MARKING						
MIL-STD-129						

17. NOTES/DRAWINGS

A. THE UNIT PACK SHALL PROVIDE PHYSICAL AND MECHANICAL PROTECTION TOGETHER WITH A WATERVAPORPROOF BAG.

B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

D. APPLY PRESERVATIVE TO ALL SURFACES OF SHAFT ASSEMBLY.

E. APPLY A SINGLE WRAP, SIZE 24 X 24 TO SHAFT AND APPLY A SINGLE WRAP, SIZE 24 X 24 TO FLANGE. SECURE BOTH WITH TAPE.

F. APPLY CUSHION WRAP, SIZE 24 X 14, TO BOTTOM OF SHAFT. SECURE WITH TAPE.

G. SEE PAGES 2 AND 3.

H. CONTAINER IS CONSTRUCTED OF ALL 3/8-INCH THICK PLYWOOD AND 1-INCH THICK NOMINAL LUMBER AND IS MODIFIED TO INCLUDE BEVELED SKIDS. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH ASTM D6251. CONTAINER SHALL BE CONSTRUCTED AS SHOWN ON PAGES 2 AND 3 AND SHALL BE SECURED TO THE BASE WITH WOOD SCREWS AS SHOWN ON PAGE 3.

# SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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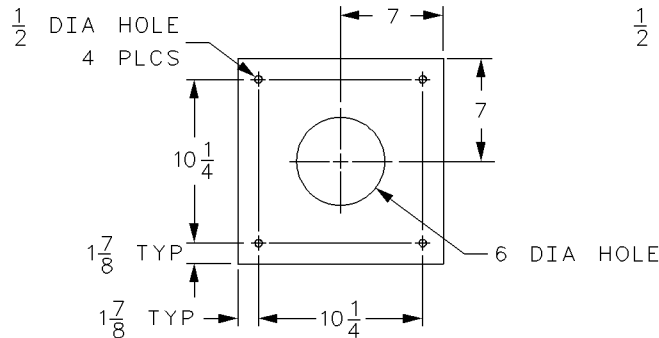
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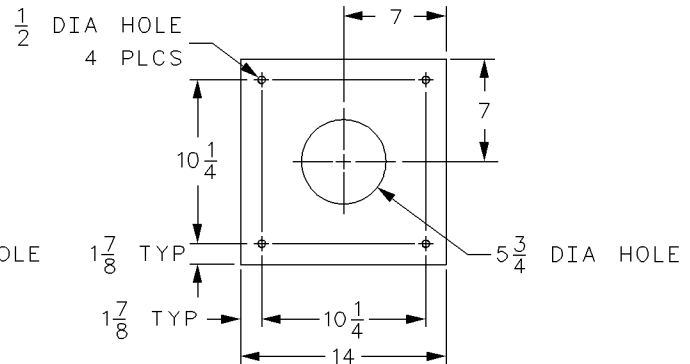
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## 17. NOTES/DRAWINGS CONTINUED

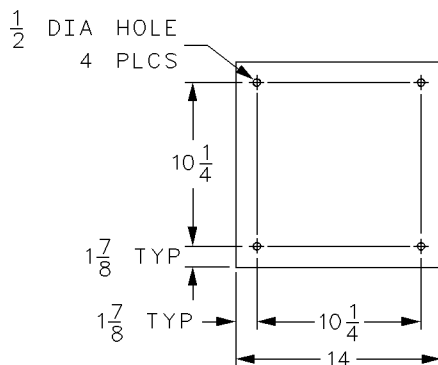
ITEM A PLYWOOD 3/4x14x14



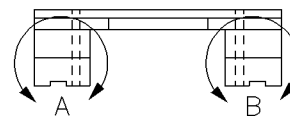
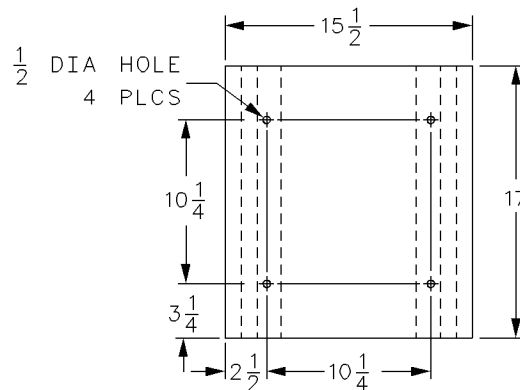
ITEM B CUSHION, A-A-59135, CL 1, GR A, TY III, 2 THK. QTY 1



ITEM C CUSHION, A-A-59135, CL 1, GR A, TY III, 2 THK. QTY 1

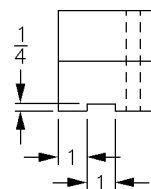


PLYWOOD BOX BASE

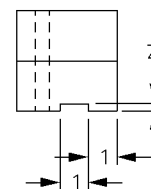


## HARDWARE

ITEM	QTY	DESCRIPTION
(D)	4	1/2 NUT
(E)	4	1/2 LOCKWASHER
(F)	4	1/2 FLAT WASHER
(G)	4	1/2x12 CARRIAGE BOLT



DETAIL A  
BANDING GROOVE



DETAIL B  
BANDING GROOVE

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